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lest Location in	Test Location Information		
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Report Informati	on		
Report Number	4788945807		
Report Date	2019-07-31		
Standard	ISO 9227:2012		
References	ISO 10289:2001		
Product Informa	tion		
Туре	Cable Trays		
Product	Cable Tray parts		
Testing Enginee	Testing Engineer		
Name/Signature	Joachim Freis		
Laboratory Review			
Name/Signature	Marijo Cosic		



General Information

Information conveyed by this Report applies only to the test sample(s) actually tested. UL Company did not select the sample(s), determine whether the sample(s) was representative of production sample(s), nor was UL provided with information relative to the formulation or identification of component materials used in the test sample(s).

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Table 1 "List of tests"

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Table 2 "Appendix"



Sample Identification				
Sample No.	Sample Identification Number	Date Received	Product Description	
1	2249936	2019-05-24	A: chemin de cables CF54/200 L:250 + eclisse 1 + chemin de cables CF54/200 L:250	
2	2249940	2019-05-24	B: chemin de cables CF54/200 L:250 + eclisse 2 + chemin de cables CF54/200 L:250	
3	2249943	2019-05-24	C: Rail 41 S L:250 + Platine PFN41S	
4	2249945	2019-05-24	D: Console CB 200	

Table 3 "Sample identification list"





Picture 1: Sample description by client



Joachim Freis	Test Date:	2019-06-11 2019-07-17
1-4	Instrument	62952/150mm;
	Code/Range:	155729/Salt mist chamber; 126654/s;
		171466/14pH; 64188/°; 86987/300g;
		-4 Instrument

Humidity/ [%r.H]	Barometric Pressure / [mBar]	Ambient / [°C]	Date
50.1	1003	21.7	2019-07-17

Corrosion tests in artificial atmospheres – Salt spray tests - ISO 9227

Description and Setup

The "Corrosion tests in artificial atmospheres – Salt spray tests" were performed according ISO 9227:2012. Neutral salt spray (NSS) test methods were used for testing.

The method of evaluating the cabinet corrosivity for the NSS test was performed according to ISO 9227:2012 clause 5.2.

The pH adjustment for NSS test was performed according to ISO:9227:2012 clause 3.2.2.

Test method Item	Neutral salt spray (NSS)	Acetic acid salt spray (AASS)	Copper-accelerated acetic acid salt spray (CASS)
Temperature	35 °C \pm 2 °C	35 °C ± 2 °C	50 °C ± 2 °C
Average collection rate for a horizontal collecting area of 80 cm ²	1,5 ml/h ± 0,5 ml/h		
Concentration of sodium chloride (collected solution)	50 g/l ± 5 g/l		
pH (collected solution)	6,5 to 7,2 3,1 to 3,3 3,1 to 3,3		

Table 4: Operating conditions

Duration of tests (specified by customer) [h]	
850	

Table 5: Duration of tests



Sample No.	Description of the material or product tested	Dimensions and shape of the test specimen, and nature and area of
		the surface tested
1	A: chemin de cables CF54/200	420x230x70mm
	L:250 + eclisse 1 + chemin de	Wire frame
	cables CF54/200 L:250	See pictures below
2	B: chemin de cables CF54/200	420x230x70mm
	L:250 + eclisse 2 + chemin de	Wire frame
	cables CF54/200 L:250	See pictures below
3	C: Rail 41 S L:250 + Platine	255x155x55mm
	PFN41S	Mounting with C-profile
		See pictures below
4	D: Console CB 200	234x74x43mm
		Fixing bracket
		See pictures below

Table 6: " Corrosion tests in artificial atmospheres – Salt spray tests – Sample description"

Sample No.	Preparation of the test specimen, including and cleaning treatment applied and any protection given to edges or other special areas	Known characteristics of any coating, with an indication of the surface area
1	NA	NA
2	NA	NA
3	NA	NA
4	NA	NA

Table 7: " Corrosion tests in artificial atmospheres – Salt spray tests – Sample description"

Type and purity of salt	
Hydrogen Carbonate 99.7	

Table 8 " Corrosion tests in artificial atmospheres - Salt spray tests - salt specifications"



The assignment of the appearance rating was performed according to ISO 10289:2001 clause 6.

Table 1 — Protection (R_p) and appearance (R_A) ratings

Area of defects	Rating
A (%)	$R_{\rm p}$ or $R_{\rm A}$
No defects	10
0 < 4 ≤ 0,1	9
0,1 < 4 ≤ 0,25	8
$0.25 < A \le 0.5$	7
0,5 < 4 ≤ 1,0	6
1,0 < 4 ≤ 2,5	5
$2.5 < A \le 5.0$	4
5,0 < A ≤ 10	3
10 < 4 ≤ 25	2
25 < A ≤ 50	1
50 < A	0

Table 9: Table 1 of ISO 10289 clause 6

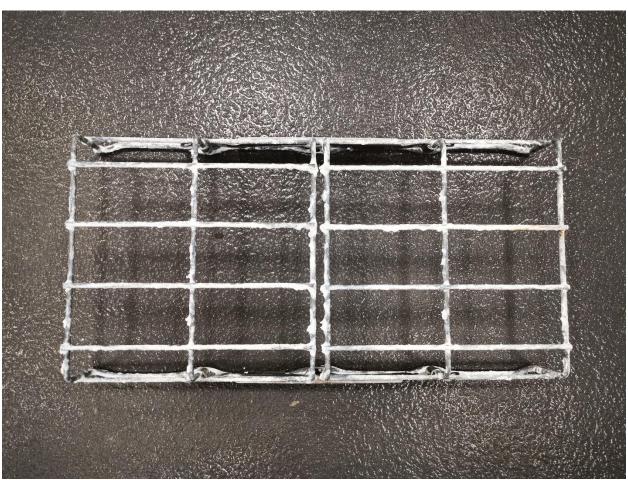


Results

Sample No.	1	2	3	4
Number of test specimens	1	1	1	1
subjected to the test	'	'	'	'
representing each material				
or product				
Test temperature [°C]	35	35	35	35
Volume of the collected	26.5	26.5	26.5	26.5
solution [cm³]	20.5	20.5	20.5	20.5
pH value of test solution	7.0	7.0	7.0	7.0
<u> </u>		5.0	5.0	
Salt concentration [%]	5.0			5.0
Corrosion rate of reference	61.2			
specimens (made of steel)				
[g/m²]	10/ (D 0)	0.50/ (D. 7)	0.50/ (D. 7)	N 16 6
Appearance Rating R _A acc.	<1% (R _A :6)	<0.5% (R _A :7)	<0.5% (R _A :7)	No defects
ISO 10289:2001	NA .	NA .	NA .	(R _A :10)
Method used to clean test	Water	Water	Water	Water
specimens after the test				
with, where appropriate, an				
induction of the loss in				
mass resulting from the				
cleaning operation				
Angle at which the tested	20.0	20.0	20.0	20.0
surfaces were inclined [°]				
Frequency and number of	NA	NA	NA	NA
specimen location				
permutations, if any				
Duration of the test and	850h /	850h /	850h /	850h /
results of any intermediate	No	No	No	No
inspections	intermediate	intermediate	intermediate	intermediate
	inspections	inspections	inspections	inspections
	performed	performed	performed	performed
Properties of any reference	No corrosion	No corrosion	No corrosion	No corrosion
specimens placed in the	detected	detected	detected	detected
cabinet to check the stability				
of the operating conditions				
Any abnormality or incident	NA	NA	NA	NA
occurring during the entire				
test procedure				
Intervals of inspection [h]	24	24	24	24



Table 10: " Corrosion tests in artificial atmospheres – Salt spray tests – results"



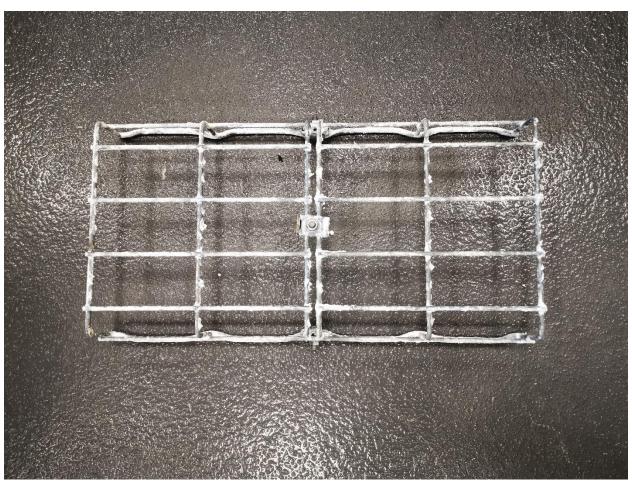
Picture 2: Picture of sample 1 after testing





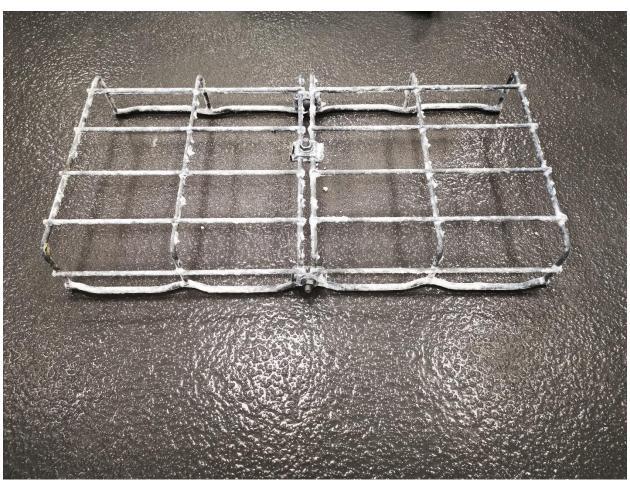
Picture 3: Picture of sample 1 after testing





Picture 4: Picture of sample 2 after testing





Picture 5: Picture of sample 2 after testing





Picture 6: Picture of sample 3 after testing





Picture 7: Picture of sample 3 after testing





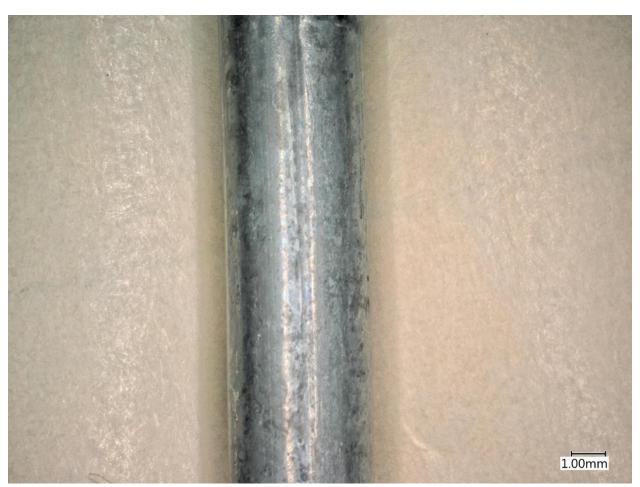
Picture 8: Picture of sample 4 after testing





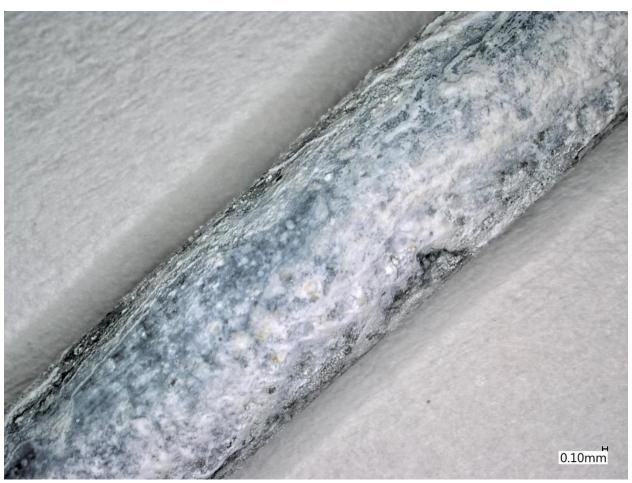
Picture 9: Picture of sample 4 after testing





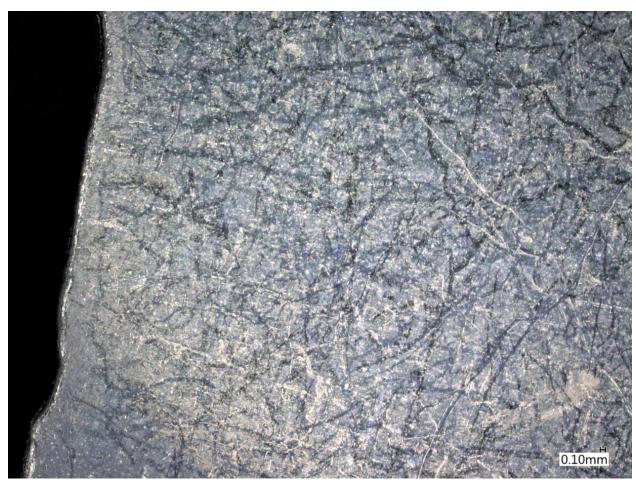
Picture 10: Microscope picture of sample 1 as received





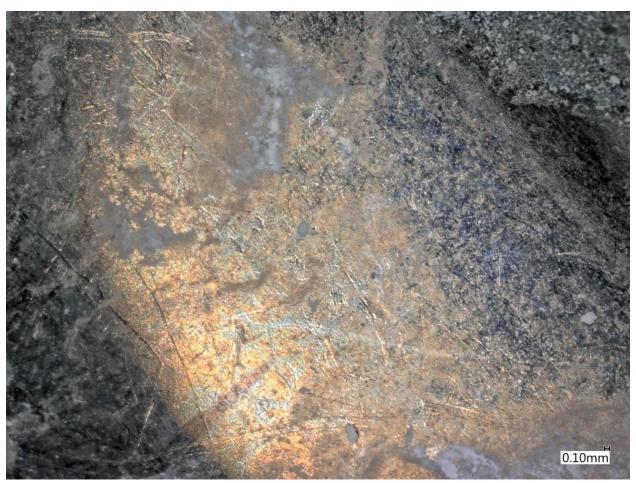
Picture 11: Microscope picture of sample 1 after testing





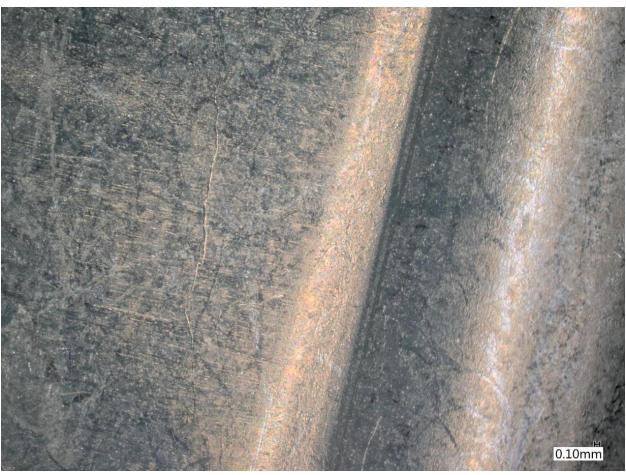
Picture 12: Microscope picture of sample 1 as received





Picture 13: Microscope picture of sample 1 after testing





Picture 14: Microscope picture of sample 1 as received





Picture 15: Microscope picture of sample 1 after testing





Picture 16: Microscope picture of sample 2 as received





Picture 17: Microscope picture of sample 2 after testing





Picture 18: Microscope picture of sample 2 as received





Picture 19: : Microscope picture of sample 2 after testing





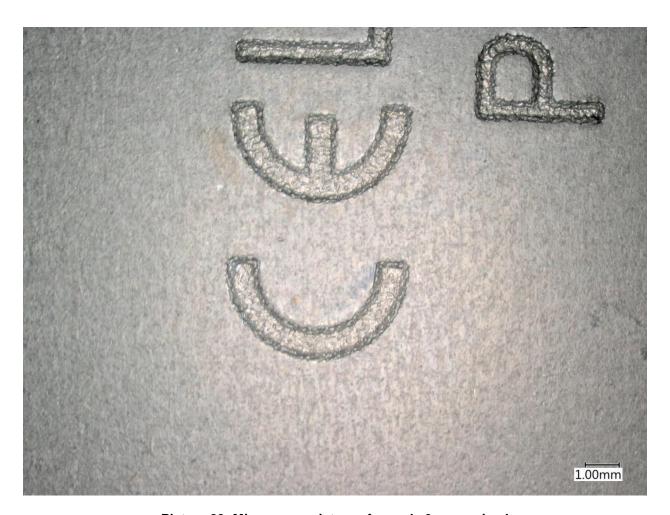
Picture 20: Microscope picture of sample 2 as received





Picture 21: Microscope picture of sample 2 after testing





Picture 22: Microscope picture of sample 3 as received





Picture 23: Microscope picture of sample 3 after testing





Picture 24: Microscope picture of sample 3 as received





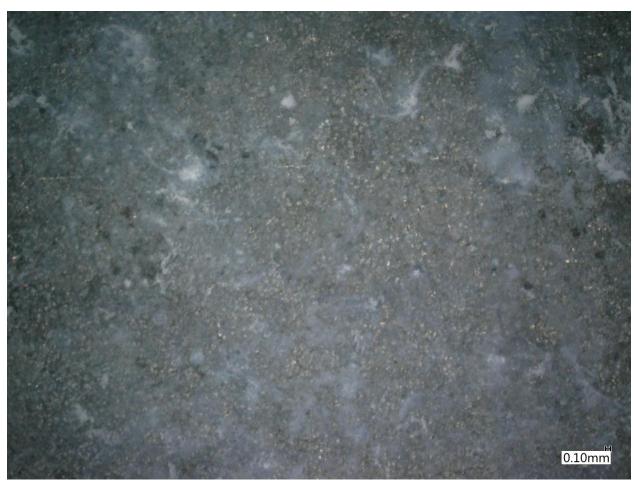
Picture 25: Microscope picture of sample 3 after testing





Picture 26: Microscope picture of sample 3 as received





Picture 27: Microscope picture of sample 3 after testing





Picture 28: Microscope picture of sample 4 as received





Picture 29: Microscope picture of sample 4 after testing





Picture 30: Microscope picture of sample 4 as received





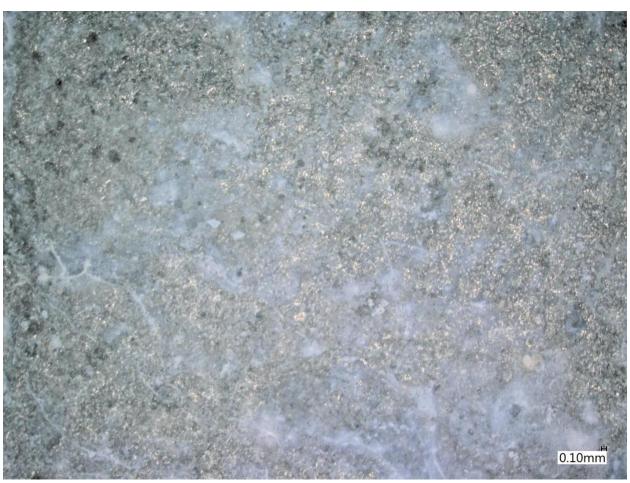
Picture 31: Microscope picture of sample 4 after testing





Picture 32: Microscope picture of sample 4 as received





Picture 33: Microscope picture of sample 4 after testing



Outcome

Lightly visible rust on a part of sample 1 (picture 17). In general no more rust than 1% of the complete surface of sample 1. For samples 2 and 3 there were minimal rust (less than 0.5% of the surface). Sample 4 had no visible rust on the surface.



Appendix – Instrument reference list

All instruments calibrations are traceable to national normal.

Instrument reference list				
Instrument ID	Instrument type	Model	Calibration date	
			Last	Due
62952	Caliper - Digital	Electronic digital caliper WZ-SL150	2019-04	2020-04
155729	Corrosion Test Chamber Salt Fog	DCTC 1200 PN W EN50130-5 CL.18	NA	NA
126654	Stopwatch	Stopwatch CG-501	2019-01	2022-01
171466	pH Meter	Testo 206 pH1	NA	NA
64188	Inclinometer	Inclinometer Inclitronic Plus	2018-01	2021-01
86987	Calorimeter, Combustion, Microscale	Scale ALJ250-4AM	2018-08	2019-08

Table 11 "Instrument reference list"



Appendix - Product pictures



Picture 34: Picture of sample 1 – as received





Picture 35: Picture of sample 1 - as received



Picture 36: Picture of sample 1 - as received

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Picture 37: Picture of sample 2 - as received





Picture 38: Picture of sample 2 - as received





Picture 39: Picture of sample 3 - as received



Picture 40: Picture of sample 3 - as received

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Picture 41: Picture of sample 3 - as received



Picture 42: Picture of sample 4 - as received





Picture 43: Picture of sample 4 – as received

